



HL FITTINGS & FLANGES

QUALITY SOURCING. EASY BUSINESS.

FORGE FITTING DIMENSIONS

STANDARD ANSI B16.11 • MSS SP-83 • SP-95 • SP-97

SOCKET WELD • THREADED • SWAGE NIPPLES • UNIONS • BRANCH OUTLETS • PLUGS





COMPANY PROFILE

HL Fittings & Flanges is a trusted manufacturer, supplier, and stockist of high-quality industrial piping products serving diverse industries across India. We are committed to delivering reliable products, competitive pricing, and exceptional customer service to meet the evolving requirements of our clients.

With a strong focus on quality, precision, and timely delivery, we provide a comprehensive range of industrial products including:

- ✓ Industrial Flanges
- ✓ Forged Pipe Fittings
- ✓ Butt Weld Fittings
- ✓ Industrial Valves
- ✓ Custom Components
- ✓ Gaskets

Our products are sourced and manufactured in compliance with industry standards to ensure durability, performance, and long service life even in demanding operating conditions.



OUR MISSION & VISION



Our Mission

To provide superior quality piping solutions and industrial products that help our customers achieve operational efficiency, safety, and reliability while building long-term business relationships based on trust and transparency.

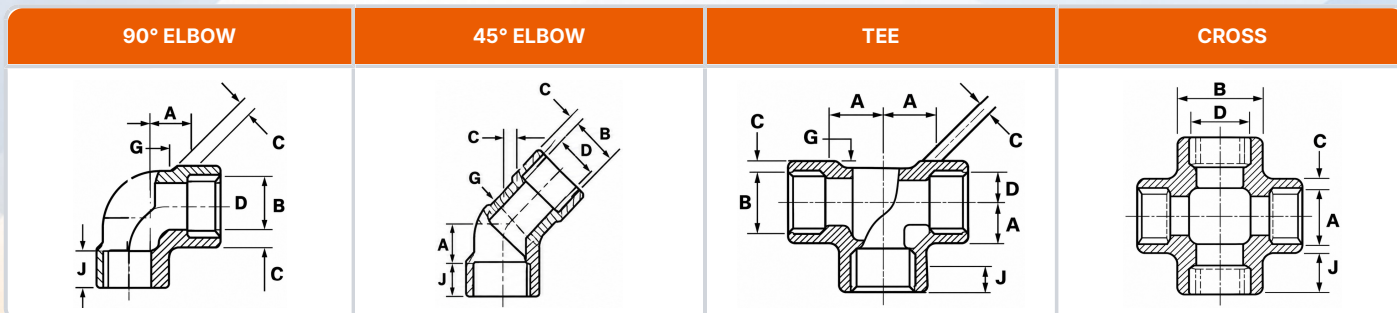


Our Vision

To become a preferred and recognized name in the industrial piping and fittings industry by consistently delivering quality products, dependable service, and value-driven solutions.



DIMENSIONS OF SOCKET-WELDING FITTINGS (ASME B16.11)

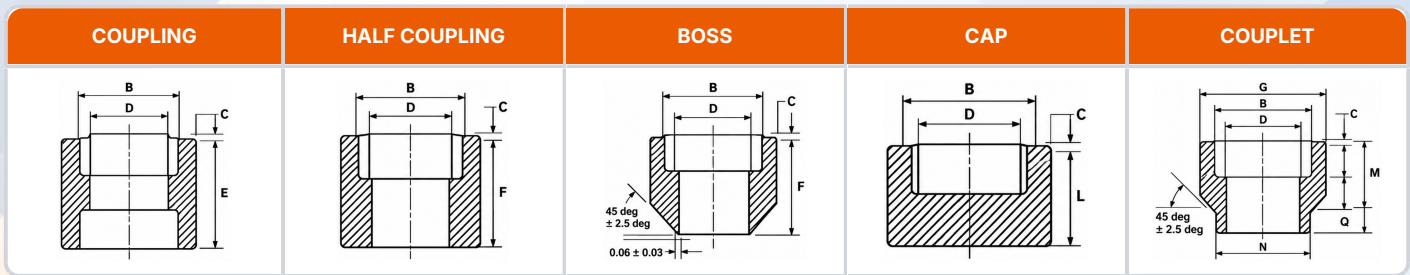


Nom. Pipe Size	B Socket Bore Dia.		D — Bore Diameter of Fitting						C — Socket Wall Thickness						G Body Wall			J Socket Depth	A — Center to Bottom of Socket						Tol ±
			3000		6000		9000		3000		6000		9000						90° El, Cross, Tee			45° Elbow			
	Max	Min	Max	Min	Max	Min	Max	Min	Avg	Min	Avg	Min	Avg	Min	3000	6000	9000	Min	3000	6000	9000	3000	6000	9000	
1/8	11.2	10.8	7.6	6.1	4.8	3.2	-	-	3.18	3.18	3.96	3.43	-	-	2.41	3.15	-	9.5	11.0	11.0	-	8.0	8.0	-	1.0
1/4	14.6	14.2	10.0	8.5	7.1	5.6	-	-	3.78	3.30	4.60	4.01	-	-	3.02	3.68	-	9.5	11.0	13.5	-	8.0	8.0	-	1.0
3/8	18.0	17.6	13.3	11.8	9.9	8.4	-	-	4.01	3.50	5.03	4.37	-	-	3.20	4.01	-	9.5	13.5	15.5	-	8.0	11.0	-	1.5
1/2	22.2	21.8	16.6	15.0	12.5	11.0	7.2	5.6	4.67	4.09	5.97	5.18	9.35	8.18	3.73	4.78	7.47	9.5	15.5	19.0	25.5	11.0	12.5	15.5	1.5
3/4	27.6	27.2	21.7	20.2	16.3	14.8	11.8	10.3	4.90	4.27	6.96	6.04	9.78	8.56	3.91	5.56	7.82	12.5	19.0	22.5	28.5	13.0	14.0	19.0	1.5
1	34.3	33.9	27.4	25.9	21.5	19.9	16.0	14.4	5.69	4.98	7.92	6.93	11.38	9.96	4.55	6.35	9.09	12.5	22.5	27.0	32.0	14.0	17.5	20.5	2.0
1-1/4	43.1	42.7	35.8	34.3	30.2	28.7	23.5	22.0	6.07	5.28	7.92	6.93	12.14	10.62	4.85	6.35	9.70	12.5	27.0	32.0	35.0	17.5	20.5	22.5	2.0
1-1/2	49.2	48.8	41.6	40.1	34.7	33.2	28.7	27.2	6.35	5.54	8.92	7.80	12.70	11.12	5.08	7.14	10.15	12.5	32.0	38.0	38.0	20.5	25.5	25.5	2.0
2	61.7	61.2	53.3	51.7	43.6	42.1	38.9	37.4	6.93	6.04	10.92	9.50	13.84	12.12	5.54	8.74	11.07	16.0	38.0	41.0	54.0	25.5	28.5	28.5	2.0
2-1/2	74.4	73.9	64.2	61.2	-	-	-	-	8.76	7.67	-	-	-	-	7.01	-	-	16.0	41.0	-	-	28.5	-	-	2.5
3	90.3	89.8	79.4	76.4	-	-	-	-	9.52	8.30	-	-	-	-	7.62	-	-	16.0	57.0	-	-	32.0	-	-	2.5
4	115.7	115.2	103.8	100.7	-	-	-	-	10.69	9.35	-	-	-	-	8.56	-	-	19.0	66.5	-	-	41.0	-	-	2.5

All dimensions are in Millimeters | Socket wall thickness per ASME B16.11 Note (1)



SOCKET-WELDING COUPLINGS, CAPS, BOSSES & COUPLETS



SOCKET BORE, BORE DIAMETER & SOCKET WALL

Nom. Pipe Size	B Socket Bore Dia.		D — Bore Diameter of Fittings						C — Socket Wall Thickness					
			3000		6000		9000		3000		6000		9000	
	Max	Min	Max	Min	Max	Min	Max	Min	Avg	Min	Avg	Min	Avg	Min
1/8	11.2	10.8	7.6	6.1	4.8	3.2	-	-	3.18	3.18	3.96	3.43	-	-
1/4	14.6	14.2	10.0	8.5	7.1	5.6	-	-	3.78	3.30	4.60	4.01	-	-
3/8	18.0	17.6	13.3	11.8	9.9	8.4	-	-	4.01	3.50	5.03	4.37	-	-
1/2	22.2	21.8	16.6	15.0	12.5	11.0	7.2	5.6	4.67	4.09	5.97	5.18	9.35	8.18
3/4	27.6	27.2	21.7	20.2	16.3	14.8	11.8	10.3	4.90	4.27	6.96	6.04	9.78	8.56
1	34.3	33.9	27.4	25.9	21.5	19.9	16.0	14.4	5.69	4.98	7.92	6.93	11.38	9.96
1-1/4	43.1	42.7	35.8	34.3	30.2	28.7	23.5	22.0	6.07	5.28	7.92	6.93	12.14	10.62
1-1/2	49.2	48.8	41.6	40.1	34.7	33.2	28.7	27.2	6.35	5.54	8.92	7.80	12.70	11.12
2	61.7	61.2	53.3	51.7	43.6	42.1	38.9	37.4	6.93	6.04	10.92	9.50	13.84	12.12
2-1/2	74.4	73.9	64.2	61.2	-	-	-	-	8.76	7.67	-	-	-	-
3	90.3	89.8	79.4	76.4	-	-	-	-	9.52	8.30	-	-	-	-
4	115.7	115.2	103.8	100.7	-	-	-	-	10.69	9.35	-	-	-	-

LAYING LENGTHS, END WALLS & WELD RINGS

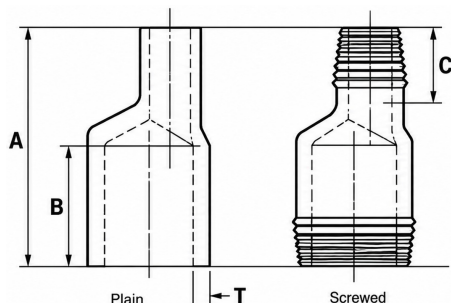
Nom. Pipe Size	G — O.D. Couplet		Tol ±	J Socket Depth Min	E — Laying Length		F — Laying Length		K — End Wall Thickness			M — End to End Couplet		N — Weld Ring Dia.		Q — Weld Ring Length	
	3000	6000			Value	Tol ±	Value	Tol ±	3000	6000	9000	Value	Tol	Value	Tol	Min	Tol ±
1/8	-	-	±1.5/0.0	9.5	6.5	1.5	16.0	1.5	4.8	6.4	-	-	-	-	±1.5/0.0	-	-
1/4	23.8	25.4	±1.5/0.0	9.5	6.5	1.5	16.0	1.5	4.8	6.4	-	30.2	±0.8/0.0	17.5	±1.5/0.0	9.5	0.8
3/8	27.0	31.8	±1.5/0.0	9.5	6.5	3.0	17.5	3.0	4.8	6.4	-	30.2	±0.8/0.0	20.7	±1.5/0.0	9.5	0.8
1/2	33.4	38.1	±1.5/0.0	9.5	9.5	3.0	22.5	3.0	6.4	7.9	11.2	33.4	±0.8/0.0	23.8	±1.5/0.0	9.5	0.8
3/4	38.1	44.5	±1.5/0.0	12.5	9.5	3.0	24.0	3.0	6.4	7.9	12.7	34.9	±0.8/0.0	27.0	±1.5/0.0	9.5	0.8
1	46.1	57.2	±1.5/0.0	12.5	12.5	4.0	28.5	4.0	9.6	11.2	14.2	47.6	±0.8/0.0	33.4	±1.5/0.0	9.5	0.8
1-1/4	55.6	63.5	±1.5/0.0	12.5	12.5	4.0	30.0	4.0	9.6	11.2	14.2	47.6	±0.8/0.0	42.9	±1.5/0.0	9.5	0.8
1-1/2	63.5	76.2	±1.5/0.0	12.5	12.5	4.0	32.0	4.0	11.2	12.7	15.7	50.8	±0.8/0.0	49.2	±1.5/0.0	9.5	0.8
2	79.4	92.1	±1.5/0.0	16.0	19.0	4.0	41.0	4.0	12.7	15.7	19.0	57.2	±1.5/0.0	61.9	±1.5/0.0	9.5	0.8
2-1/2	92.1	108.0	±1.5/0.0	16.0	19.0	5.0	43.0	5.0	15.7	19.0	-	63.5	±1.5/0.0	73.0	±1.5/0.0	9.5	0.8
3	111.1	127.0	±1.5/0.0	16.0	19.0	5.0	44.5	5.0	19.0	22.4	-	69.9	±1.5/0.0	88.9	±1.5/0.0	9.5	0.8
4	141.3	158.8	±1.5/0.0	19.0	19.0	5.0	48.0	5.0	22.4	28.4	-	76.2	±1.5/0.0	114.3	±1.5/0.0	9.5	0.8

All dimensions are in Millimeters

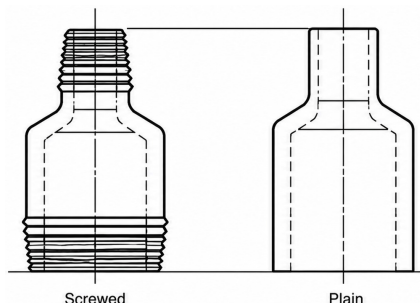


SWAGE NIPPLES (MSS SP-95-2018)

ECCENTRIC



CONCENTRIC



Nominal Pipe Size (mm)	Parallel Length			E — Eccentricity	
	A (min.)	B (min.)	C (min.)	3000	6000
10 x 8	76	48	16	1.6	-
15 x 10	89	56	19	1.6	-
15 x 8	89	56	19	3.2	-
20 x 15	95	57	22	2.4	2.4
20 x 10	95	57	22	4.0	-
25 x 20	102	64	22	2.8	2.0
25 x 15	102	64	22	5.2	4.4
40 x 25	114	70	25	6.7	6.4
40 x 20	114	70	25	9.5	8.3
40 x 15	114	70	25	11.9	10.7
50 x 40	165	108	29	5.6	5.2
50 x 25	165	108	29	12.7	11.5
50 x 20	165	108	29	15.5	13.5
50 x 15	165	108	29	17.5	15.9
65 x 50	178	114	32	4.8	3.2
65 x 40	178	114	32	10.3	8.3
80 x 65	203	133	41	7.1	6.7
80 x 50	203	133	41	11.9	9.9
80 x 40	203	133	41	17.5	15.5
100 x 80	229	140	48	11.9	10.7
100 x 65	229	140	48	19.1	17.5

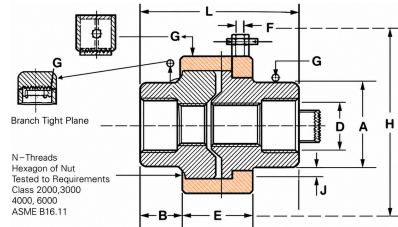
Notes:

1. All dimensions given in millimeters.
2. Thickness and outside diameters of swage nipples shall correspond to those of the appropriate nominal pipe size.
3. All dimensions herein above are nominal and subject to normal manufacturing tolerances.



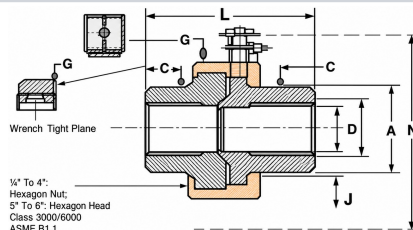
PIPE UNIONS CLASS 3000 (MSS SP-83-2018)

SOCKET WELDING ENDS



Nom. Pipe Size	A — Pipe End	B — Socket Bore Dia.		C — Socket Wall	D — Water Way Bore (a)		E — Laying Length		F — Male Flange	G — Nut	H — Thds Per Inch	J — Bearing	K — Depth of Socket	L — Length Assem.	N — Clear Assem. Nut
	Min	Min	Max	Min	Min	Max	Min	Max	Min	Min			Min	Nominal	
1/8	21.84	10.67	11.18	3.18	6.07	7.59	19.05	22.35	3.18	3.18	16.00	1.24	9.65	41.40	50.80
1/4	21.84	14.10	14.61	3.30	8.46	10.01	19.05	22.35	3.18	3.18	16.00	1.24	9.65	41.40	50.80
3/8	25.91	17.53	18.03	3.51	11.76	13.28	23.57	26.92	3.43	3.43	14.00	1.37	9.65	45.97	55.88
1/2	31.24	21.72	22.23	4.09	15.04	16.56	23.57	28.32	3.68	3.68	14.00	1.50	9.65	49.02	58.42
3/4	37.08	27.05	27.56	4.27	20.17	21.69	25.40	31.75	4.06	4.06	11.00	1.68	12.70	56.90	66.04
1	45.47	33.78	34.29	4.98	25.88	27.41	28.16	34.29	4.57	4.45	11.00	1.85	12.70	61.98	78.74
1-1/4	54.86	42.55	43.05	5.28	34.29	35.81	32.51	40.64	5.33	5.21	10.00	2.13	12.70	71.12	93.98
1-1/2	61.47	48.64	49.15	5.54	40.13	41.66	34.29	42.16	5.84	5.59	10.00	2.31	12.70	76.45	111.76
2	75.18	61.11	61.62	6.05	51.74	53.26	37.34	45.47	6.60	6.35	10.00	2.69	15.75	86.11	132.08
2-1/2	91.69	73.81	74.45	7.67	61.19	62.71	52.07	61.72	7.49	7.11	8.00	3.07	15.75	102.36	149.86
3	109.22	89.79	90.42	8.31	76.40	77.92	53.59	63.75	8.26	8.00	8.00	3.53	15.75	108.97	175.26

THREADED ENDS

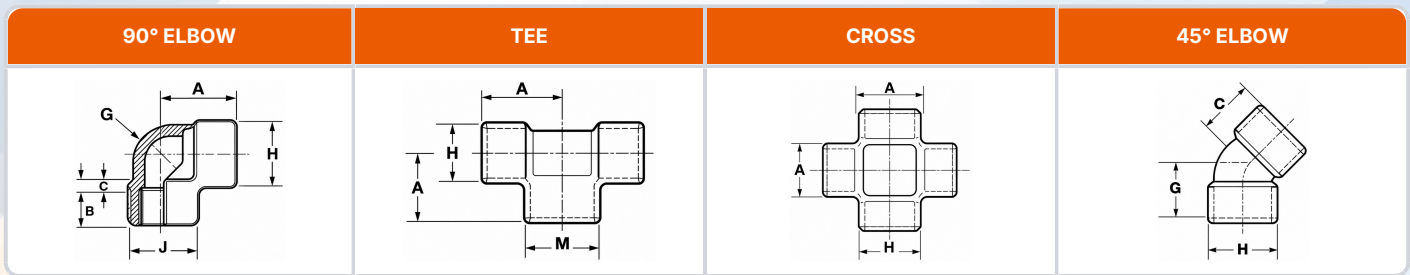


Nom. Pipe Size	A — Pipe End	C — Wall	D — Water Way Bore (a)		F — Male Flange	G — Nut	H — Thds Per Inch	J — Bearing	L — Length Assem.	N — Clear Assem. Nut
	Min	Min	Min	Max	Min	Min			Nominal	
1/8	14.73	2.41	6.43	8.43	3.18	3.18	16.00	1.24	41.40	50.80
1/4	19.05	3.02	9.45	11.13	3.18	3.18	16.00	1.24	41.40	50.80
3/8	22.86	3.20	13.51	14.27	3.43	3.43	14.00	1.37	45.97	55.88
1/2	27.69	3.73	17.07	17.86	3.68	3.68	14.00	1.50	49.02	58.42
3/4	33.53	3.91	21.39	23.01	4.06	4.06	11.00	1.68	56.90	66.04
1	41.40	20.07	27.74	28.96	4.57	4.45	11.00	1.85	61.98	78.74
1-1/4	50.55	4.85	35.36	37.69	5.33	5.21	10.00	2.13	71.12	93.98
1-1/2	57.15	5.08	41.20	43.54	5.84	5.59	10.00	2.31	76.45	111.76
2	70.10	5.54	52.12	55.58	6.60	6.35	10.00	2.69	86.11	132.08
2-1/2	85.34	7.01	64.31	68.27	7.49	7.11	8.00	3.07	102.36	149.86
3	102.36	7.62	77.27	82.55	8.26	8.00	8.00	3.53	108.97	175.26

Note (a): The contact diameter of the male/female mating piece is affected by the waterway bore (Col. D). The manufacturer shall consider the relationship between the contact point and waterway diameter in the design.



DIMENSIONS OF FORGED THREADED FITTINGS (ASME B16.11)



Nominal Pipe Size		A — Center to End Elbows, Tees, Crosses			C — Center to End 45° Elbow			H — Outside Dia. of Band			G — Min. Wall Thickness			Min. Length of Thread	
DN	Inch	2000	3000	6000	2000	3000	6000	2000	3000	6000	2000	3000	6000	B	L2
6	1/8	21	21	25	17	17	19	22	22	25	3.18	3.18	6.35	6.4	6.7
8	1/4	21	25	28	17	19	22	22	25	33	3.18	3.30	6.60	8.1	10.2
10	3/8	25	28	33	19	22	25	25	33	38	3.18	3.51	6.98	9.1	10.4
15	1/2	28	33	38	22	25	28	33	38	46	3.18	4.09	8.15	10.9	13.6
20	3/4	33	38	44	25	28	33	38	46	56	3.18	4.32	8.53	12.7	13.9
25	1	38	44	51	28	33	35	46	56	62	3.68	4.98	9.93	14.7	17.3
32	1-1/4	44	51	60	33	35	43	56	62	75	3.89	5.28	10.59	17.0	18.0
40	1-1/2	51	60	64	35	43	44	62	75	84	4.01	5.56	11.07	17.8	18.4
50	2	60	64	83	43	44	52	75	84	102	4.27	7.14	12.09	19.0	19.2
65	2-1/2	76	83	95	52	52	64	92	102	121	5.61	7.65	15.29	23.6	28.9
80	3	86	95	106	64	64	79	109	121	146	5.99	8.84	16.64	25.9	30.5
100	4	106	114	114	79	79	79	146	152	152	6.55	11.18	18.67	27.7	33.0

THREADED STREET ELBOW



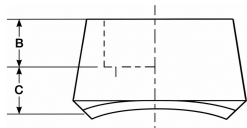
Nom. Pipe Size	A — Center to Female End		J — Center to Male End		H — O.D. of Band		G1 — Min. Wall		G2 — Min. Wall		Min. Length Internal Thread		L — Min. Length Male Thread
	3000	6000	3000	6000	3000	6000	3000	6000	3000	6000	B	L2	
1/8	19	22	25	32	19	25	3.18	5.08	2.74	4.22	6.4	6.7	10
1/4	22	25	32	38	25	32	3.30	5.66	3.22	5.28	8.1	10.2	11
3/8	25	28	38	41	32	38	3.51	6.98	3.50	5.59	9.1	10.4	13
1/2	28	35	41	48	38	44	4.09	8.15	4.16	6.53	10.9	13.6	14
3/4	35	44	48	57	44	51	4.32	8.53	4.88	6.86	12.7	13.9	16
1	44	51	57	66	51	62	4.98	9.93	5.56	7.95	14.7	17.3	19
1-1/4	51	54	66	71	62	70	5.28	10.59	5.56	8.48	17.0	18.0	21
1-1/2	54	64	71	84	70	84	5.56	11.07	6.25	8.89	17.8	18.4	21
2	64	83	84	105	84	102	7.14	12.09	7.64	9.70	19.0	19.2	22

All dimensions are in Millimeters



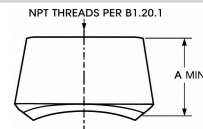
DIMENSIONS OF BRANCH OUTLETS (MSS SP-97)

SOCKET WELDING



Outlet DN	Outlet NPS	B Min	C — Max	
			3000	6000
6	1/8	6	19	-
8	1/4	8	19	-
10	3/8	10	21	-
15	1/2	15	25	-
20	3/4	20	27	32
25	1	25	33	37
32	1-1/4	32	33	40
40	1-1/2	40	35	41
50	2	50	38	43
65	2-1/2	65	46	52
80	3	80	51	-
100	4	100	57	-

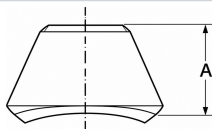
THREADED



Outlet DN	Outlet NPS	A — Face of Fitting to Crotch	
		3000	6000
6	1/8	19	-
8	1/4	19	-
10	3/8	21	-
15	1/2	25	-
20	3/4	27	32
25	1	33	37
32	1-1/4	33	40
40	1-1/2	35	41
50	2	38	43
65	2-1/2	46	52
80	3	51	-
100	4	57	-

Tolerance: 1/8 – 3/4 ± 0.8 mm | 1 – 4 ± 1.6 mm

BUTT WELDING



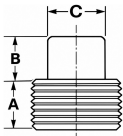
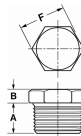
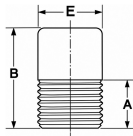
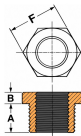
Outlet DN	Outlet NPS	A — Face of Fitting to Crotch					
		Standard		Extra Strong		Schedule 160	
		Reducing	Full	Reducing	Full	Reducing	Full
6	1/8	16	-	16	-	-	-
8	1/4	16	-	16	-	-	-
10	3/8	19	-	19	-	-	-
15	1/2	19	19	19	19	28	28
20	3/4	22	22	22	22	32	32
25	1	27	27	27	27	38	38
32	1-1/4	32	32	32	30	44	44
40	1-1/2	33	33	33	33	51	51
50	2	38	38	38	38	55	55
65	2-1/2	41	41	41	41	62	62
80	3	44	44	44	44	73	73
90	3-1/2	48	51	48	51	-	-
100	4	51	51	51	51	84	84

All dimensions are in Millimeters | Tolerance: 1/8 – 3/4 ± 0.8 mm, 1 – 4 ± 1.6 mm, 5 – 12 ± 3.2 mm, 14 – 24 ± 4.8 mm



PLUGS, BUSHINGS & THREADED COUPLINGS (ASME B16.11)

PLUGS & BUSHINGS

SQUARE HEAD PLUG			HEX HEAD PLUG		ROUND HEAD PLUG		HEX HEAD BUSHING		FLUSH BUSHING	
										
DN	NPS	A Min. Length	Square Head Plugs		Round Head Plugs		Hex Plugs & Bushings			
			B — Min. Square Height	C — Min. Width Flats	E — Nominal Head Dia.	D — Min. Length	F — Nominal Width Flats	G — Min. Hex Height Bushing	H — Min. Hex Height Plug	
6	1/8	10	6	7.15	10	35	11.11	-	6	
8	1/4	11	6	9.55	14	41	15.9	3	6	
10	3/8	13	8	11.11	18	41	17.46	4	8	
15	1/2	14	10	14.29	21	44	23	5	8	
20	3/4	16	11	15.88	27	44	27	6	10	
25	1	19	13	20.64	33	51	34.93	6	10	
32	1-1/4	21	14	23.81	43	51	44.45	7	14	
40	1-1/2	21	16	28.58	48	51	50.80	8	16	
50	2	22	18	33.27	60	64	63.5	9	18	
65	2-1/2	27	19	38.1	73	70	76.2	10	19	
80	3	28	21	42.86	89	70	88.9	10	21	
100	4	32	25	63.5	114	76	117.5	13	25	

THREADED COUPLINGS, BOSSES, CAPS & COUPLET

COUPLING			HALF COUPLING			BOSS			CAP			COUPLET						
Nom. Pipe Size	D — Outside Dia.		E — O.D. Couplet			W — End to End Coupling	P — End to End Caps		M — End to End Couplet		G — Min. End Wall		Q — Weld Ring Length		N — Weld Ring Dia.		Min. Length of Thread	
	3000	6000	3000	6000	Tol		3000	6000	Value	Tol	3000	6000	Value	Tol ±	Value	Tol	B	L2
1/8	16	22	-	-	-	32	19	22	-	-	4.8	6.4	-	-	-	-	6.4	6.7
1/4	19	25	23.8	25.4	±1.5/0.0	35	25	27	30.2	±0.8/0.0	4.8	6.4	9.5	0.8	17.5	±1.5/0.0	8.1	10.2
3/8	22	32	27.0	31.8	±1.5/0.0	38	25	27	30.2	±0.8/0.0	4.8	6.4	9.5	0.8	20.7	±1.5/0.0	9.1	10.4
1/2	28	38	33.4	38.1	±1.5/0.0	48	32	33	33.4	±0.8/0.0	6.4	7.9	9.5	0.8	23.8	±1.5/0.0	10.9	13.6
3/4	35	44	38.1	44.5	±1.5/0.0	51	37	38	34.9	±0.8/0.0	6.4	7.9	9.5	0.8	27.0	±1.5/0.0	12.7	13.9
1	44	57	46.1	57.2	±1.5/0.0	60	41	43	47.6	±0.8/0.0	9.7	11.2	9.5	0.8	33.4	±1.5/0.0	14.7	17.3
1-1/4	57	64	55.6	63.5	±1.5/0.0	67	44	46	47.6	±0.8/0.0	9.7	11.2	9.5	0.8	42.9	±1.5/0.0	17.0	18.0
1-1/2	64	76	63.5	76.2	±1.5/0.0	79	44	48	50.8	±0.8/0.0	11.2	12.7	9.5	0.8	49.2	±1.5/0.0	17.8	18.4
2	76	92	79.4	92.1	±1.5/0.0	86	48	51	57.2	±1.5/0.0	12.7	15.7	9.5	0.8	61.9	±1.5/0.0	19.0	19.2
2-1/2	92	108	92.1	108.0	±1.5/0.0	92	60	64	63.5	±1.5/0.0	15.7	19.0	9.5	0.8	73.0	±1.5/0.0	23.6	28.9
3	108	127	111.1	127.0	±1.5/0.0	108	65	68	69.9	±1.5/0.0	19.0	22.4	9.5	0.8	88.9	±1.5/0.0	25.9	30.5
4	140	159	141.3	158.8	±1.5/0.0	121	68	75	76.2	±1.5/0.0	22.4	28.4	9.5	0.8	114.3	±1.5/0.0	27.7	33.0

All dimensions are in Millimeters



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